



# Siding Brake Comparison Guide



MAKE AND MODEL #	MODEL # NUMBER	UNIT LENGTH	NUMBER OF CASTINGS	BENDING CAPACITIES	Legs Included Y = Yes	UNIT WEIGHT	UNIT PRICE
	TAPCO WINDY Throat Depth = 14" and Throat Opening = 3/4" 45 deg. or 135 deg. Bending						
	10828	8'6"	4	Soft Aluminum: Up to .030	NO	86 lbs	668.01
	10829	10'6"	5	Galvanized Steel : Up to 29 Ga.	NO	104 lbs	781.90
	TAPCO PRO 14 Throat Depth = 14" and Throat Opening = 2-3/8" 180 degree Bending						
	10565	8'6"	4	Soft Aluminum Up to .030	NO	87 lbs	1,030.72
	10567	10'6"	5	Galvanized Steel Up to 28 ga.	NO	106 lbs	1,077.05
10569	12'6"	6	Copper Sheet and Coil Up to 16 oz.	NO	129 lbs	1,176.87	
	PRO 19 Siding Brake #PRO19 Throat Depth = 19" and Throat Opening = 2-3/8" 180 degree Bending						
	10556	8'6"	4	Soft Aluminum Up to .030	NO	96 lbs	1,153.12
	10558	10'6"	5	Galvanized Steel Up to 28 ga.	NO	121 lbs	1,175.82
10560	12'6"	6	Copper Sheet and Coil Up to 16 oz.	NO	147 lbs	1,271.05	
	Tapco - Max-I-Mum XL Throat Depth = 19" and Throat Opening = 2-3/8" 180 degree Bending						
	11017	8'6"	6	Aluminum Up to .040	Y	133 lbs	2,355.00
	11018	10'6"	8	Galvanized Steel Up to 24 ga.	Y	158 lbs	2,556.97
	11019	12'6"	10	Galvanized Steel Painted Up to 26 ga.	Y	190 lbs	2,766.67
10997	14'6"	12	Soft and Annealed Copper Up to 32 oz. Stainless Steel 1/2 Hard Up to 24 ga.	Y	217 lbs	3,016.33	
	Tapco - MX Series Throat Depth = 19-5/8" and Throat Opening = 1-7/16" 180 degree Bending						
	14470	8'6"	7	All Vinyl - Sheet Aluminum Up to .050 (16 ga.)	Y	314 lbs	2,494.14
	14471	10'6"	8	Galvanized Steel 22 ga. (painted 24 ga.)	Y	325 lbs	2,706.36
	14472	12'6"	9	CR Sheet and Coil Steel 22 ga. Soft and Annealed Copper 32 oz. Stainless Steel 1/2 Hard 24 ga.	Y	341 lbs	2,927.96
	Van Mark - Trim A Brake II Throat Depth = 14" and Throat Opening = 3/8" 130 degree Bending						
	T200	2'	2	Soft Aluminum: Up to .032	NO	18 lbs	359.15
	T450	4'6"	3	Galvanized Steel : Up to 26 Ga.	NO	40 lbs	502.95
	T650	6'6"	3		NO	58 lbs	646.76
	T850	8'6"	4		NO	76 lbs	682.71
	T1050	10'6"	5		NO	94 lbs	790.56
T1250	12'6"	6		NO	112 lbs	1,006.28	
	Van Mark - Mark I Contractor Throat Depth = 14" and Throat Opening = 1-3/4" 180 degree Bending						
	M460	4'6"	3	Trim Coil Aluminum: Rec. .024 Max .040	NO	58 lbs	718.67
	M660	6'6"	3	Gutter Coil: .024	NO	72 lbs	1,006.28
	M860	8'6"	4	Galvanized Grade D Rec 28 Ga. Max 24 Ga.	NO	93 lbs	1,078.18
	M1060	10'6"	5	Copper 1/4 Hard Rec. 16 oz. Max 20 oz.	NO	114 lbs	1,150.08
M1260	12'6"	6		NO	139 lbs	1,221.98	
	Van Mark - Mark I Commercial Throat Depth = 14" and Throat Opening = 1-3/4" 180 degree Bending						
	M661	6'6"	5	Trim Coil Aluminum: Rec. .032 Max .050	NO	85 lbs	1,221.98
	M861	8'6"	7	Gutter Coil: Max .027	NO	114 lbs	1,401.73
	M1061	10'6"	9	Galvanized Grade D Rec 26 Ga. Max 22 Ga.	NO	142 lbs	1,545.55
	M1261	12'6"	11	Galvanized Grade E Rec. 29 Ga. Max 26 Ga.	NO	172 lbs	1,761.25
M1461	14'6"	13	Copper 1/4 Hard Rec. 24 oz. Max 32 oz.	NO	201 lbs	2,048.86	
	Van Mark - Mark II Contractor Throat Depth = 14" and Throat Opening = 1-3/4" 180 degree Bending						
	TM660	6'6"	3	Trim Coil Aluminum: Rec. .024 Max .040	NO	72 lbs	1,063.79
	TM860	8'6"	4	Gutter Coil: .024	NO	93 lbs	1,135.70
	TM1060	10'6"	5	Galvanized Grade D Rec 28 Ga. Max 24 Ga.	NO	114 lbs	1,207.60
	TM1260	12'6"	6	Copper 1/4 Hard Rec. 16 oz. Max 20 oz.	NO	139 lbs	1,279.51
TM1460	14'6"	7		NO	161 lbs	1,495.21	
	Van Mark - Mark II Commercial Throat Depth = 14" and Throat Opening = 1-3/4" 180 degree Bending						
	TM661	6'6"	5	Trim Coil Aluminum: Rec. .032 Max .050	NO	85 lbs	1,293.98
	TM861	8'6"	7	Gutter Coil: Max .027	NO	114 lbs	1,473.64
	TM1061	10'6"	9	Galvanized Grade D Rec 26 Ga. Max 22 Ga.	NO	142 lbs	1,581.50
	TM1261	12'6"	11	Galvanized Grade E Rec. 29 Ga. Max 26 Ga.	NO	172 lbs	1,883.15
TM1461	14'6"	13	Copper 1/4 Hard Rec. 24 oz. Max 32 oz.	NO	201 lbs	2,120.76	
	Van Mark - Mark IV Throat Depth = 14" and Throat Opening = 1-3/4" 180 degree Bending						
	IT663	6'6"	7	Trim Coil Aluminum: Rec. .040 Max .063	Y	119 lbs	1,869.11
	IT863	8'6"	9	Gutter Coil: .032	Y	148 lbs	2,156.71
	IT1063	10'6"	11	Galvanized Grade D Rec 24 Ga. Max 20 Ga.	Y	176 lbs	2,372.42
	IT1263	12'6"	13	Galvanized Grade E Max 24 Ga.	Y	206 lbs	2,588.13
IT1463	14'6"	15	Copper 1/4 Hard Rec. 24 oz. Max 32 oz.	Y	235 lbs	2,803.83	
	Van Mark-Metal Master 20 Contractor Throat Depth = 20-5/8" and Throat Opening = 1-3/4" 180 degree Bending						
	MM200	2'0"	2	Aluminum: .032	No	50	646.76
	MM450	4'6"	2	Galvanized Steel 26 ga.	No	76	862.47
	MM650	6'6"	3	Painted Steel Grade D 26 ga.	No	101	1,078.18
	MM850	8'6"	3	Copper 24 oz.	No	119	1,221.98
	MM1050	10'6"	4	Zinc Alloy .032	No	148	1,365.78
MM1250	12'6"	5	Stainless Steel 26 ga.	No	189	1,581.50	
	Van Mark-Metal Master 20 Commercial Throat Depth = 20-5/8" and Throat Opening = 1-3/4" 180 degree Bending						
	MM651	6'6"	4	Aluminum: .040	No	116	1,437.69
	MM851	8'6"	4	Galvanized Steel 24 ga.	No	134	1,581.50
	MM1051	10'6"	5	Painted Steel Grade D 24 ga.	No	169	1,797.20
	MM1251	12'6"	6	Copper 32 oz.	No	204	2,084.81
MM1451	14'6"	7	Zinc Alloy .040	No	219	2,444.33	
				Stainless Steel 26 ga.			
	Van Mark-Metal Master 20 Industrial Throat Depth = 20-5/8" and Throat Opening = 1-3/4" 180 degree Bending						
	IM654	6'6"	5	Aluminum: .050	Y	201	2,156.71
	IM854	8'6"	5	Galvanized Steel 22 ga.	Y	211	2,372.42
	IM1054	10'6"	7	Painted Steel Grade D 24 ga.	Y	259	2,731.94
	IM1254	12'6"	9	Copper 32 oz.	Y	315	3,091.44
IM1454	14'6"	10	Zinc Alloy .050	Y	340	3,450.96	
				Stainless Steel 24 ga.			